

Work Order ID 115869

May-23-14 11:39:27 AM

115869

Page 1

Item ID: D3066-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Spacer

Start Date: 4/16/14

Start Qty: 40000

40

Cust Item ID:

Required Date: 4/16/14

Req'd Qty: 40000

40

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3066

Rev B

105

0.00

105

Purchasing

Memo

0.00

Purchasing

ISSUE PO

1-Cut as per Dwg D3066

Dwg Rev: BProg Rev: B

2-Deburr if necessary

CZ 14/05/28 80

115

Receive & Inspect for Damage & Mat'l Certs

0.00

115

Packaging

Memo

0.00

Packaging

P 14/6/18 (su)

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Page 2

Stop ***NR2***

87

14/06/23

1 15869

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 4/16/14 **Start Qty:** 40.00 ***40***

Cust Item ID:

Required Date: 4/16/14 **Req'd Qty:** 40.00 ***40***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

ME
14-6-23

Picklist Print

May-23-14 11:39:27 AM

Work Order ID: 115869

115869

Parent Item: D3066-1

D3066-1

Parent Item Name: Spacer

Start Date: 4/16/14

Required Date: 4/16/14

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP: C02.11.01Incorporated D3066-1 IPPKJ/RF
IPP Rev:B Now M6061-T6 06-06-23 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.080

Purchased

No

100

sf

382.5600

0.0945

28

M6061T6S 080

**

C214/100/10

6061-T6 .080 Sheet

m129439

Location

Loc Qty

Loc Code

MAT021

382.56

m126309

130.52

m126350

13.34

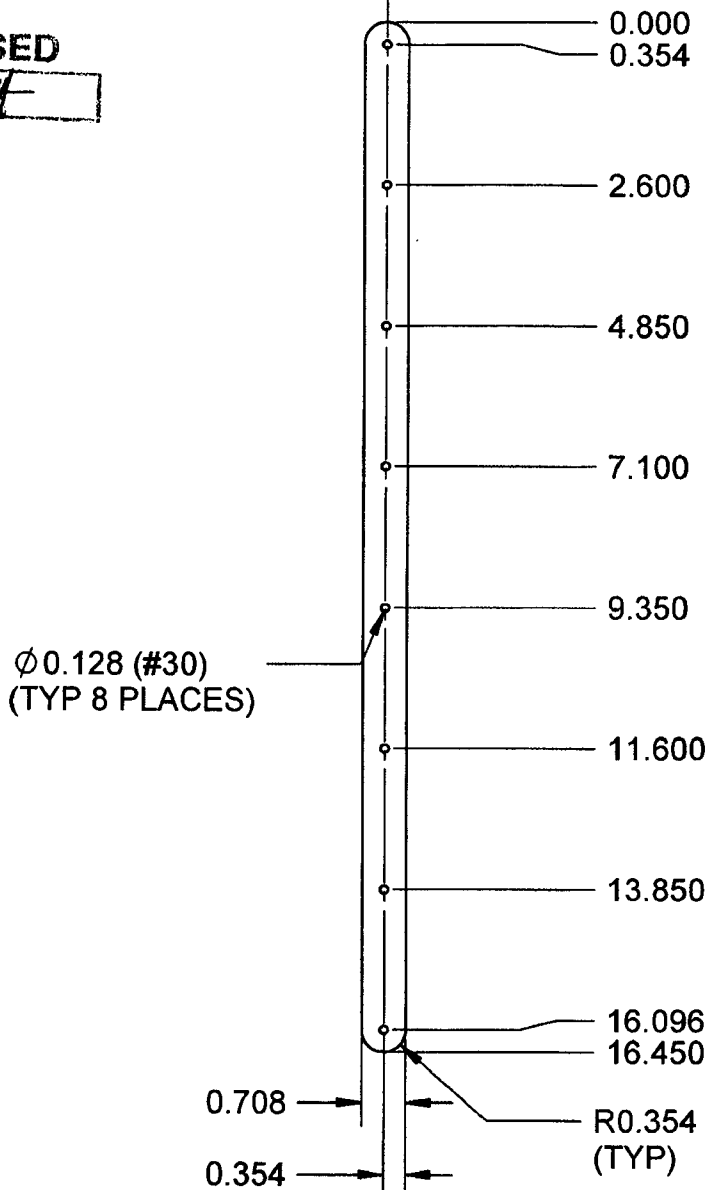
m128903

238.7



DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3066	REV. B SHEET 1 OF 1
DATE 06.05.29		TITLE SPACER	SCALE 1:3
A	02.09.11	NEW ISSUE	
B	06.05.29	ADD 6061-T6 MATERIAL	

RELEASED
d.d.u



D3066-1 SPACER

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 0.080" THICK (REF DART SPEC M6061T6S.080)
OR
5052-H32/H34 (PER QQ-A-250/8 OR AMS 4016) 0.080" THICK (REF DART SPEC. M5052H32S.080)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24388

Purchase Order Date 5/28/2014

PO Print Date 6/10/2014

Page Number 3 of 5

Order From :

VC-TPI001

Ship To : DART AEROSPACE LTD

TPI INDUSTRIES INC.
148 RUE GOODFELLOW
DELSON, QUEBEC J5B 1V4
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 450-633-0484

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

7	115869	D3066-1 SPACER	6/20/2014 Yes 6/20/2014	80.00	\$3.60	\$288.00
						Line Total: \$288.00
8	114269	D3065-5 STEP LEG	6/20/2014 Yes 6/20/2014	80.00	\$9.13	\$730.40
						Line Total: \$730.40
CUT AS PER DWG D3065-5						
9	115167	D3578-1 DOUBLER	6/20/2014 Yes 6/20/2014	40.00	\$1.34	\$53.60
						Line Total: \$53.60
CUT AS PER DWG D3578-1						

Note:

6/10/2014

T.P.I. INDUSTRIES INC.

148 GOODFELLOW
DELSON, QUÉBEC J5B 1V4
CANADA
Tel: (450) 633-0484
Fax: (450) 633-0879

Packing Slip

Packing Slip No.: 6152
Date: 2014-06-17
Page: 1

Sold to:	Ship to:
Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada	Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada
Order No.: 24388	Sold By: JONATHAN LESSARD
Shipped By:	Ship Date: 2014-06-18
Tracking No.:	

Item No	Unit	Description	Quantity
d2278	Chaque	d2278 step leg	50
d3065-5	Chaque	d3065-5 step leg	80
d3594-4	Chaque	d3594-4 floor doubler	20
d3594-3	Chaque	d3594-3 floor doubler	20
d3208-7	Chaque	d3208-7 filler	20
d2935	Chaque	d2935 saddle spacer	40
d3066-1	Chaque	d3066-1 spacer	80
d3065-5	Chaque	d3065-5 step leg	80
d3578-1	Chaque	d3578-1 doubler	40
d3594-5	Chaque	d3594-5 doubler	24
Comment: Net / 30 from date of invoice 2% svc. chg. on invoices over 30 days			